REPO by **SORBES***

MFC Melamine Faced Chipboards

Product Number: REP_MFC_10_0398
Product Name: Oak Saragosa Light



Based on a very fine-grained oak veneer with a highly natural look, this decor is predestined for a variety of applications thanks to its homogeneous composition. Subtle negative poring accentuates the pronounced fine pores, while closely-packed sections and side-cut crotch figures are to be found in the balanced layout. Faint cracks underscore the natural impression.

Surface texture MFC boards

KR Crystal	L Large wood structure	MR Small wood structure
SM Smooth	SO Soft	WL Woodline Structure

Application: Repo P2 boards for furniture for use in dry conditions.
Repo P3 moisture-resistance boards for use in humid conditions (available only in 16 mm thickness)

Mechanical and physical properties

Repo P2 and P3 board complies with the European Standard EN-312

Requirements of P2 particleboard for interior fitments for use in dry conditions:

Properties	Unit	Requirement		
Size	mm	2750 x 1830		
Thickness	mm	10,12	15, 16 18, 19	22, 25
Density	kg/m²	650 - 700		
Tolerance on nominal dimensions: - Thickness (sanded) within and between boards	mm	± 0.3		
- Length and width	mm	± 5		
Squareness tolerance	mm/m	2		
Moisture content	%	5 - 13		
Formaldehyde release according to EN 13986: Class E1	mg/100 gr	< 8.0		
Bending strength	N/mm³	13	13	11.5
Internal bound	N/mm³	0.4	0.35	0.3
Surfaces soundness	N/mm³	0.8		

Requirements of P3 particaleboard for use in humid conditions

Mechanical and swelling

Properties	Unit	Requirement	
Thickness	mm	16*	
Bending strength	N/mm²	14	
Internal bound	N/mm²	0.45	
Swelling in thickness, 24h	%	14	
* P3 Boards available only in 16mm thickness.			

Moisture resistence

Properties	Unit	Requirement
Internal bond after cyclic test	N/mm³	0.13
Swelling in thickness after cyclic test	%	13

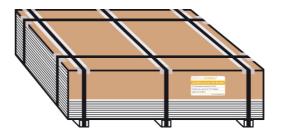
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Standard packaging MFC boards

Thickness	Boards pcs/package	Quantity m ²	Weight kg	Height mm
mm	pcs/package			111111
10	50	2.5	1880	500
12	45	2.72	1970	540
15	37	2.79	1980	565
16	35	2.82	1983	560
18	30	2.72	1954	540
19	30	2.87	1988	570
22	25	2.77	1936	550
25	22	2.77	1988	550



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