# REPO by **SORBES<sup>+</sup>**

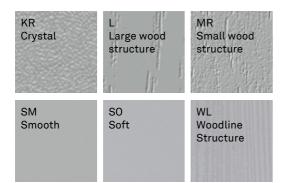
## MFC Melamine Faced Chipboards

Product Number: REP\_MFC\_10\_0095 Product Name: Beech Light



"Beech as the one classical wood grain species brings total flexibility to home and office enabling to create a look that fits around you. Beech décors belong to all standard collections and are suitable for many applications."

#### Surface texture MFC boards



Application:	
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n: Repo P2 boards for furniture for use in dry conditions. Repo P3 moisture-resistance boards for use in humid conditions (available only in 16 mm thickness)

### Mechanical and physical properties

Repo P2 and P3 board complies with the European Standard EN-312

Requirements of P2 particleboard for interior fitments for use in dry conditions:

Properties	Unit	Requirement		
Size	mm	2750 x 1830		
Thickness	mm	8, 10, 12	15, 16 18, 19	22, 25
Density	kg/m²	650 - 700		
Tolerance on nominal dimensions:				
- Thickness (sanded) within and between boards	mm	± 0.3		
- Length and width	mm	± 5		
Squareness tolerance	mm/m	2		
Moisture content	%	5 - 13		
Formaldehyde release according to EN 13986: Class E1	mg/100 gr	< 8.0		
Bending strength	N/mm³	13	13	11.5
Internal bound	N/mm <sup>3</sup>	0.4	0.35	0.3
Surfaces soundness	N/mm³	0.8		

#### Requirements of P3 particaleboard for use in humid conditions

#### Mechanical and swelling

Properties	Unit	Requirement
Thickness	mm	16*
Bending strength	N/mm²	14
Internal bound	N/mm²	0.45
Swelling in thickness, 24h	%	14

\* P3 Boards available only in 16mm thickness.

Moisture resistence			
Properties	Unit	Requirement	
Internal bond after cyclic test	N/mm³	0.13	
Swelling in thickness after cyclic test	%	13	

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## Standard packaging MFC boards

Thickness	Boards	Quantity m <sup>2</sup>	Weight kg	Height
mm	pcs/package			mm
10	50	2.5	1880	500
12	45	2.72	1970	540
15	37	2.79	1980	565
16	35	2.82	1983	560
18	30	2.72	1954	540
19	30	2.87	1988	570
22	25	2.77	1936	550
25	22	2.77	1988	550



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