# REPO by **SORBES**\*

# MFC Melamine Faced Chipboards

Product Number: REP\_MFC\_10\_0394

Product Name: Oak Ship



The rustic and stripy structure is typical for this decor. Lots of small rifts and cracks and some less knots can be found. Slight saw-cuts are indicated. The wood texture seems to be raw and without treatment, the wood pores are clear.

### Surface texture MFC boards

KR Crystal	L Large wood structure	MR Small wood structure
SM Smooth	SO Soft	WL Woodline Structure

Application: Repo P2 boards for furniture for use in dry conditions.
Repo P3 moisture-resistance boards for use in humid conditions (available only in 16 mm thickness)

### Mechanical and physical properties

Repo P2 and P3 board complies with the European Standard EN-312

## Requirements of P2 particleboard for interior fitments for use in dry conditions:

Properties	Unit	Requirement		
Size	mm	2750 x 1830		
Thickness	mm	10,12	15, 16 18, 19	22, 25
Density	kg/m²	650 - 700		
Tolerance on nominal dimensions: - Thickness (sanded) within	mm	± 0.3		
and between boards				
- Length and width	mm	± 5		
Squareness tolerance	mm/m	2		
Moisture content	%	5 - 13		
Formaldehyde release according to EN 13986: Class E1	mg/100 gr	< 8.0		
Bending strength	N/mm³	13	13	11.5
Internal bound	N/mm³	0.4	0.35	0.3
Surfaces soundness	N/mm³	0.8		

#### Requirements of P3 particaleboard for use in humid conditions

#### Mechanical and swelling

Properties	Unit	Requirement
Thickness	mm	16*
Bending strength	N/mm²	14
Internal bound	N/mm²	0.45
Swelling in thickness, 24h	%	14

<sup>\*</sup> P3 Boards available only in 16mm thickness.

### Moisture resistence

Properties	Unit	Requirement
Internal bond after cyclic test	N/mm³	0.13
Swelling in thickness after cyclic test	%	13

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## Standard packaging MFC boards

Thickness mm	Boards pcs/package	Quantity m <sup>2</sup>	Weight kg	Height mm
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10	50	2.5	1880	500
12	45	2.72	1970	540
15	37	2.79	1980	565
16	35	2.82	1983	560
18	30	2.72	1954	540
19	30	2.87	1988	570
22	25	2.77	1936	550
25	22	2.77	1988	550

